



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	884	859211T 2	CYLINDER BLOCK	1	(135)	5
1	884	858257T 7	CYLINDER BLOCK	1	(140/150/XR6/MAG. III)	5
1	884	858257T 9	CYLINDER BLOCK	1	(200)	5
2	16	818138 4	STUD-POWERHEAD, 1-3/4 Incl	6		5
3	16	67065 3	STUD, Powerhead (.375x5.62) (E	2	SN# 0T979999 & Below	5
3	16	67065 4	STUD, (.375-16/ 375-24 x 5.620)	2	(2.375 x 5.62) SN# 0T980000 & U	5
3	16	78438 5	STUD, (.375-16/ 375-24 x 6.870)	2		5
4	17	43044	PIN, Dowel (.375 x .625) (Witho	2		5
5	17	67296	PIN (BEARING RACE)	2		5
6	27	11338	GASKET	2	(USE WHERE APPLICABLE)	5,2
7		42249 1	COVER-STARTER MOTOR (UPF	1		5
8	10	828213	SCREW, (.312-18 x 1.500)	2		5
9		76867	COVER (LOWER)	1		5
10	10	828214	SCREW, (.312-18 x 2.00)	2		5
11	21	878105 1	CHECK VALVE	1		5
12	23	99448	BUSHING	1		5
13	10	66717	SCREW, (.375-16 x 3.250)	8		5
13	10	74824	SCREW, (.312-18 x 1.250)	6		5
14		26852	CAP	1		5
15	10	64022	SCREW, (.250-20 x 2.125)	1		5
16	11	64015	NUT, (.250-20)	1		5
17		NSS	NOT SOLD SEPARATE, Plug	1		
18	1159	858521T 1	END CAP ASSEMBLY, Upper	1		5
19	25	54029	O-RING, (2.800 x .103)	1		5,2
20	31	16756A 4	BEARING KIT	1		5
21		NSS	NOT SOLD SEPARATE, Race	1		5
22	26	41953	SEAL	1		5
23	10	881190	SCREW, (.312-18 x 1.00)	4		5
24	16	15094	STUD, (.190-32 x 1.870)	1		
25	54	23567	CLIP	1		
26		857167	BRACKET	1		
27	10	68513	SCREW, (#10-32 x .375)	1		
28	23	67269	SPACER	1		
29	12	49221	WASHER	3		
30	11	816874	WING NUT, (#10-32)	3		
31		857185T 1	CONTROL MODULE	1		
32	10	69020 1	SCREW, (#10-32 x .875)	3		
33	12	30164	WASHER, (.192 x .375 x .0312)	3		
34		42248 2	BRACKET	1		5
35	10	49668	SCREW, (.250-20 x .750)	2		5
36	16	15092	STUD, (#10-32 x 1.00)	2		